



2	14.11.18	CW	KB	PS	INLET/OUTLET PIPEWORK REMOVED
1	10/10/14	RP	KB	RP	ISSUED FOR INFORMATION
REV.	DATE	BY	CHKD.	APPD.	DESCRIPTION

  

		GENERAL TOLERANCES (unless noted otherwise)		
		GRP FABRICATED	LINEAR	± 5mm
FOR INTERNAL USE ONLY		MACHINED	± 2mm	± 0.2°
			± 0.5mm	± 0.1°

  

**IMPORTANT INVERT LEVEL NOTE (RIBBED TANKS ONLY!):**  
*The inlet and outlet Invert Level(IL) shown on this drawing is to internals of the shell unless otherwise stated.  
 For Invert level to the outside of the shell ribs, see the conversion below:*  
 φ1.0m, 1.2m, 1.5m, 1.8m, 2.5m IL+50mm ('X')  
 φ3.0m, 4.0m IL+75mm ('X')

**TANKS SUPPLIED WITH LOOSE SHAFTS DO NOT COME SUPPLIED WITH A FIXING KIT. THIS IS THE RESPONSIBILITY OF THE SITE CONTRACTOR.**

A PREMIER TECH AND EPS JOINT COMPANY

**TITLE** Sales drawing for  
Millenium 5000L Septic Tank

DRAWN BY RP	CHKD. KB	APPD. RP	SCALE NTS	DRAWING No. Millenium 5m3	REVISION 1
DATE 10/10/14	DATE 10/10/14	DATE 10/10/14			