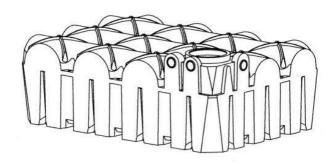
Technical Documentation Underground Container F-Line 7,500L EXPORT

7.500L





Owls Hall Environmental Ltd. Owls Hall Farm, Blackmore End, Braintree, Essex, CM7 4DF Tel: 01371 850537 / 01844 202121 Email: sales@ohel.co.uk

1. Location

1.1 Position to buildings

The excavation space must not be within the minimum distance to buildings, see point 3 figure 1. The tank may only be built over if the appearing loads are not higher than the traffic loads.

1.2 Traffic conditions

Loading class A15 (e.g. pedestrian, cyclist): no special equipment necessary.

Loading class B (passenger car, minibus; max. axle loading 2,2 Tonne): Driveable complete set I and II. Minimum distance from tank top to the earth's surface: 600 mm

1.3 Ground conditions

The tanks may lie in ground water and/or surface water up to the tank top max. (shoulder height; see figures under point 4). The soil coverage must be at least half as high as the immersion depth in the ground / surface water (lifting protection). In non permeable ground the depth may not exceed 250 mm.

1.4 Hillside situation

The soil of the area has to be checked for possible soil movement (DIN 1054 edition 1/2003, EDIN 4084 edition 11/2002) and if necessary it will need to be secured with a supporting structure (e.g. a wall). Further information is available at the local public authorities and building enterprises

1.5 Installation details

In clay ground conditions: 1.75-m depth of the excavation (picture 2 and 13a under point 3) no angle of repose necessary. The excavated area should be wide to allow compression of the filling material. (200 mm in picture 2 under point 3). With installations deeper than 1.75 m an area of 500 mm is necessary; the tank should be covered with at least 300 mm thick of filling material (picture 13a under point 3).

In loose ground conditions (coarse sand, gravel) the above information is valid for 1.25-m excavation depth.

Also with excavated area widths of 500 mm, in the pictures from 3 to 12 as well as 13a, shown installation steps are valid.

1.6 Further criteria

Existing pipelines, pipes, vegetation as well as other specifics must be considered, so that damage or hazards will be avoided. The soil coverage from the tank shoulder (point 4) may be up to a maximum $1.5\ m.$

2. Installation

- **2. 1 Backfill material at the tank** (backfill, bedding; point 3 figures 2, 3, 4, 13 and 13a) The backfill material has to be well compactable and permeable to water, allowing a close packing and no damage the surface of the tank. If the filling material contains sharp or sharp-edged components, the wall of the tank has to be protected by a sandy coating.
- **2.1.1 Sand gravel mixtures** (SW and GW to German Institute for Standardization 18196 and ENV 1046) are the most favourable filling materials, because they have a grain line which consists of several grain sizes with only a low amount of fines (fines: under Ø 0,06mm). At the description of the mixtures the first number gives the mesh width (simplified Ø) of the smallest grain and the second one those of the biggest grain: e.g., 0/32; 2/16; 2/8; 2/32; 4/16. Which mixtures are available, strongly depends on the regional supplies.
- **2.1.2 Concrete gravel, or treated concrete rubble,** with a particle size of 0/32 mm is particularly well suited for use in clay/loam soil conditions with ground water and a high water table. When ground water and a high water table are present, it is particularly important to ensure good compaction, especially at hard to reach places.

- **2.1.3 Stone Chippings** crushed rock particles between 2/32 mm in size and is primarily suited as a filling material; however due to its sharp edges, the tank must be protected against damage, for example using a sand coating.
- **2.1.4 Excavation, sand and gravel mixture with mixed particle sizes** is suitable for use as a filling material when it meets the criteria listed under Item 2.1.
- **2.1.5 Top soil, clay, loam and other types of cohesive soils** are not suitable filling materials.

2.2 Filling beyond the backfill

Excavated soil or other material can be used if this is stable and permeable.

- 2.3 Backfilling and compaction methods
- **2.3.1 The backfilling and compaction methods to be used** are described in Section 3 (Installation instructions)
- **2.3.2 Methods that are not to be used** include in particular adding water. Adequate compaction is not achieved and the mixture of particle sizes combine in such a way that the compaction is unstable.
- **2.3.3** Base layer driveable version A range of grain size 2/45 must be used

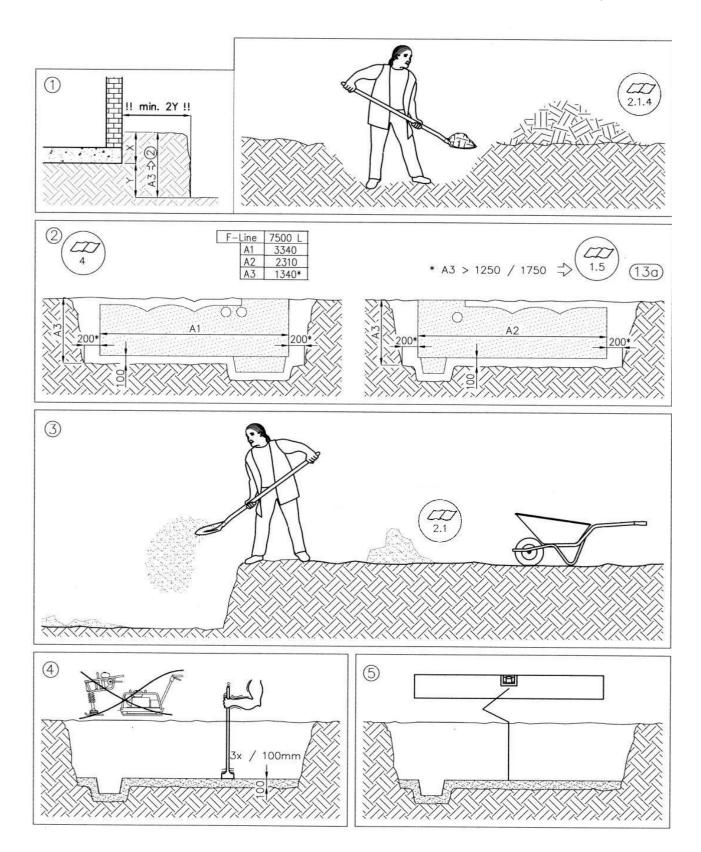
2.4 Pipes

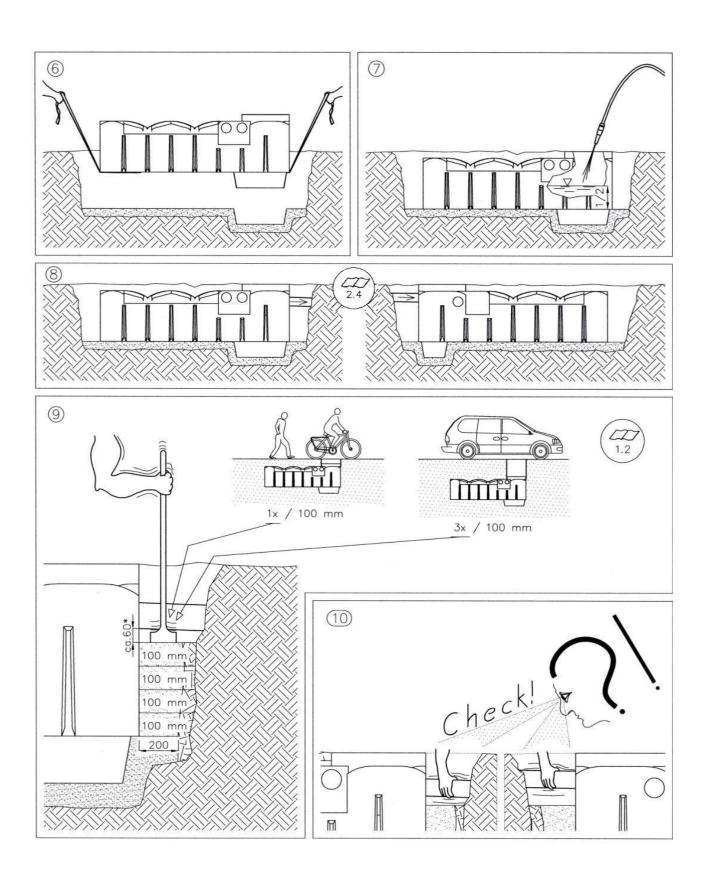
- **2.4.1** The feed pipe should be laid with a fall to the tank (>1%).
- **2.4.2** The overflow / drain pipe should have a deeper fall away from the tank than the fall from the feed pipe to the tank.
- **2.4.3** The service pipe is to be installed to prevent any flooding from the tank entering the service room (e.g., cellar) if the tank is full. This can be achieved, for example, by a high enough incline of the pipe from the house to the tank. Or by the installation of a seal in the ductwork for cables.
- **2.4.4** The pipes have to be installed in such a way that frost damage is avoided. This is to be arranged according to the local climatic circumstances, if necessary in co-ordination with the local authorities.

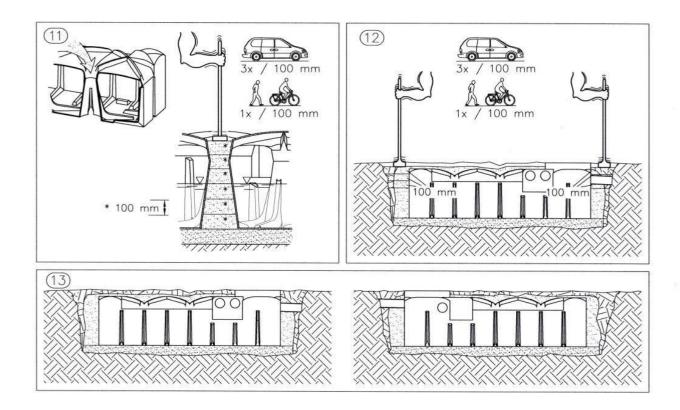
3. Installationsanleitung / Installation guide

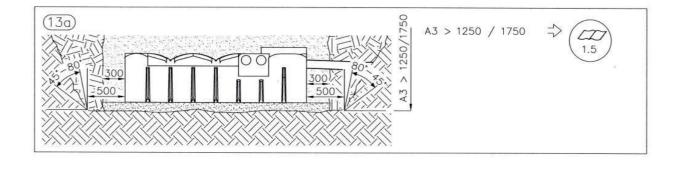


- \hookrightarrow Hinweis auf weitere Informationen in Kapitel
- ☐ Notes for further information in chapter

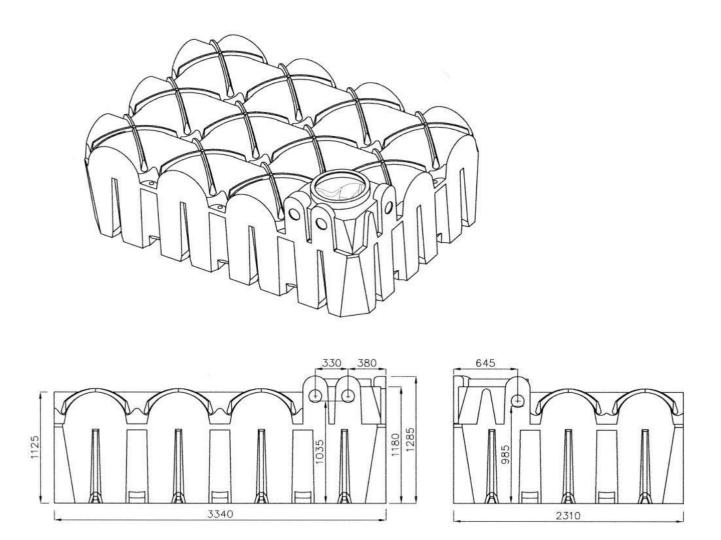








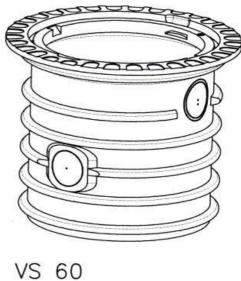
4. Main dimensions and positions of the standard connections

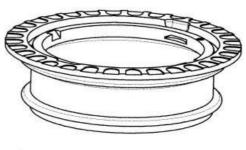


Optional Accessories

Extension shafts * VS 60 and VS 20

- can be shortened by cutting





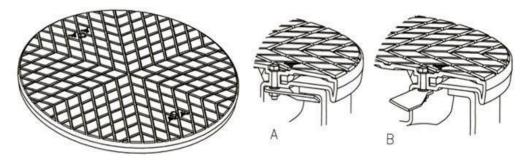
Lengthens up to max. 200 mm VS 20

Lengthens up to max.600 mm

* Note: When purchasing this article please refer to the appropriate installation manual for the installation depth.

Shaft coverage TopCover according to DIN 1989

Walk-on Plastic Cover, for 600mm shaft-systems with safety latch according to EN 10891. External diameter 648 and profile according to DIN 19596.

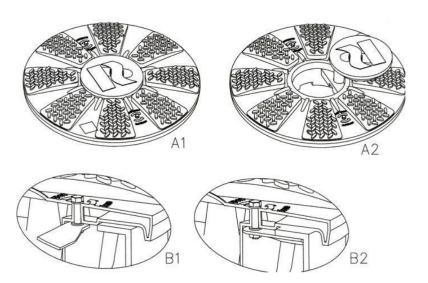


A safety latch closed B safety latch opened

Shaft coverage TwinCover according to DIN 1989

Walk-on Plastic Cover, for 600mm shaft-systems with safety latch according to EN 10891 and integrated inspection opening, which is lockable.

External diameter 648 mm and profile according to DIN 19596.



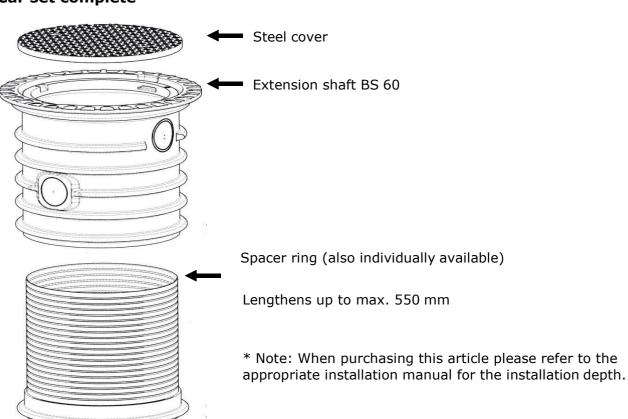
A1 inspection opening closed

A2 inspection opening open

B1 safety latch opened

B2 safety latch closed

Car set complete *



February 2013
Technical changes and rights reserved. No liability for misprints
The contents of the technical documentation are a component of the guarantee terms
Planning and installation regulations are to be followed, as well as the accident prevention regulations.

Notes